

INSTALLATION - SERVICE INSTRUCTIONS

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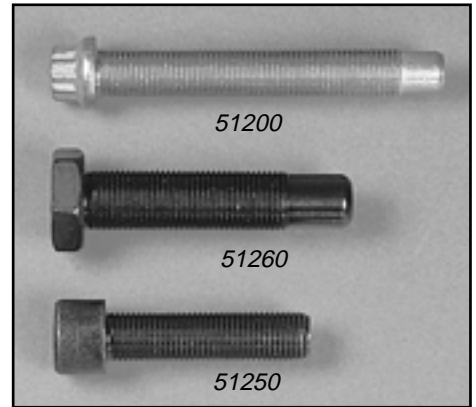
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Bulletin #23 page 1 of 1 Screw in Wheel Studs February 2000

PART NUMBERS:	DESCRIPTION
51200.....	1/2-20 x 3" Screw in wheel stud kit
51250.....	1/2-20 x 2" Screw in wheel stud kit
51260.....	5/8-18 x 2 1/2" Grand National screw in wheel stud kit.

PARTS INCLUDED:	
10 - 51201.....	1/2-20 X 3" bolt w/12 point head (51200 kits).
10 - 51251.....	1/2-20 x 2" socket head bolt (51250 kits).
10 - AN960-816.....	1/2" AN flat washer (51200 & 51250 kits).
10 - 51261.....	5/8-18 x 2 1/2" hex bolt w/quick start end (51260 kits).
10 - AN960-1016.....	5/8" AN flat washer (51260 kits).



PRIMARY APPLICATIONS:
Aftermarket axles or hubs with 1/2-20 or 5/8-18 threads in the flange.

INSTALLATION OVERVIEW:

- 1) Before installing studs, the threads both in the axle flange and on the stud should be thoroughly cleaned to remove oil and grease.
- 2) Apply Loctite to the threads near the head of the stud and screw into the flange and torque. The AN flat washers provided must be used because the last thread or two before the head is not full depth and will damage the threads in the flange.

TORQUE SPECS:

- 1/2-20 Studs 90 ft/lbs.
- 5/8-18 Studs 120 ft/lbs.

MAINTENANCE REQUIREMENTS:

Periodic visual inspection for damaged or bent studs. Check stud torque into flange.

