

REVISION HISTORY

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304 FLOATER ALIGNMENT SLEEVE

301 ALIGNMENT BAR

**Service Bulletin 110
Floater Spindle
Alignment Sleeve**

Alignment tool for floater spindle
Used to tack weld spindle to housing
tube. Will not prevent distortion from the welding process.

This tool will work with 90304 Series II Spindles
that has 2.76 (70mm) and 2.53 (65 mm) diameters

Requires alignment bar P/N 301 and appropriate
centering rings.

THIS IS A SOURCE CONTROLLED DRAWING. PART REPRODUCTION BY OTHERS NOT PERMITTED.

MATERIAL		HEAT TREAT		 765 SOUTH PIERCE AVE, LOUISVILLE, CO 80027 <small>THIS DOCUMENT CONTAINS PROPRIETARY INFORMATION. IT MAY NOT BE REPRODUCED, TRANSFERRED TO OTHER DOCUMENTS, DISCLOSED TO OTHERS, USED FOR MANUFACTURING OR ANY OTHER PURPOSE WITHOUT PRIOR WRITTEN PERMISSION.</small>	
		PROTECTIVE FINISH			
Z:\InventorFiles\Assembly_Files\AS000277IN-1.iam				CAGE CODE	
STOCK INFORMATION		MACHINING TOLERANCES		AS000277IN-1.iam	
BAR LENGTH:	WEIGHT:	.XX	.XXX	XXXX	X
YIELDS PER BAR:		.015	.005	.0005	1/2"
GROSS WEIGHT (PART)		SURFACE FINISH UNLESS NOTED		VZ5	
				TITLE	
				FLOATER ALIGNMENT SLEEVE	
				SAVED DATE/USER	
				12/18/2019 02:09 PM	
				PART NUMBER	
				304	
				CHANGE	