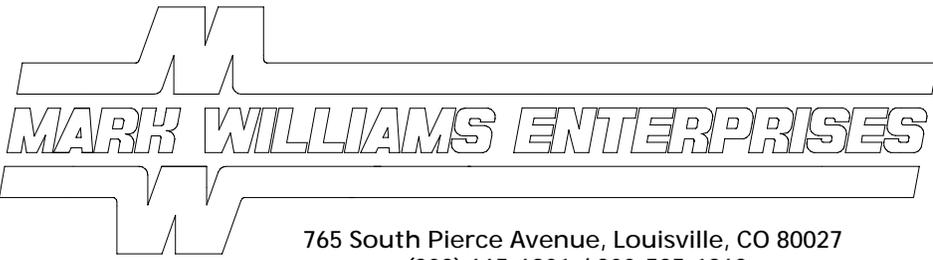


# INSTALLATION - SERVICE INSTRUCTIONS



SERVICE BULLETIN

NO. 0026 PAGE 1 OF 2

A-ARM JIG KIT/A-ARM KIT

765 South Pierce Avenue, Louisville, CO 80027  
(303) 665-6901 / 800-525-1963

APRIL 5, 1994

## NUMBERS :

33600  
33500  
34500

## DESCRIPTION :

A-ARM FRONT END JIG KIT.  
A-ARM DRAGSTER FRONT END KIT  
A-ARM FUNNY CAR FRONT END KIT

## PARTS INCLUDED :

33600: 1-SQUARE CROSS TUBE, 4 BOLTS, 2-CLAMP PLATES AND 2 UPRIGHTS.

33500: 3'-3/4" x .058 4130 TUBING, 6'-7/8" x .058 4130 TUBING, 4EA.-3/8" I.D. x 3/4" O.D. x 1" BUSHING, 2EA.-3/8" I.D. x 5/8" O.D. x 1" BUSHING, 2-KING PIN BOSSES, 18EA.-3/8" AIRCRAFT WASHERS, 2-D2, 10-D21, 6EA.-3/8"-24 x 1.569 AIRCRAFT BOLTS, 6EA.-3/8"-24 AIRCRAFT NUTS AND 2 SET SCREWS.

34500: 6'-7/8" x .058 4130 TUBING, 3'-1" x .058 4130 TUBING, 4EA.-3/8" I.D. x 3/4" O.D. x 1" BUSHING, 2EA.-3/8" I.D. x 7/8" O.D. x 1-1/8" BUSHING, 2-KING PIN BOSSES, 18EA.-3/8" AIRCRAFT WASHERS, 6-D21, 4-D1A, 4EA.-3/8"-24 x 1.569 BOLT AND 4EA.-3/8"-24 x 1.706" BOLT 6EA.-3/8"-24 AIRCRAFT NUT AND 2-SET SCREWS.

## PRIMARY APPLICATIONS :

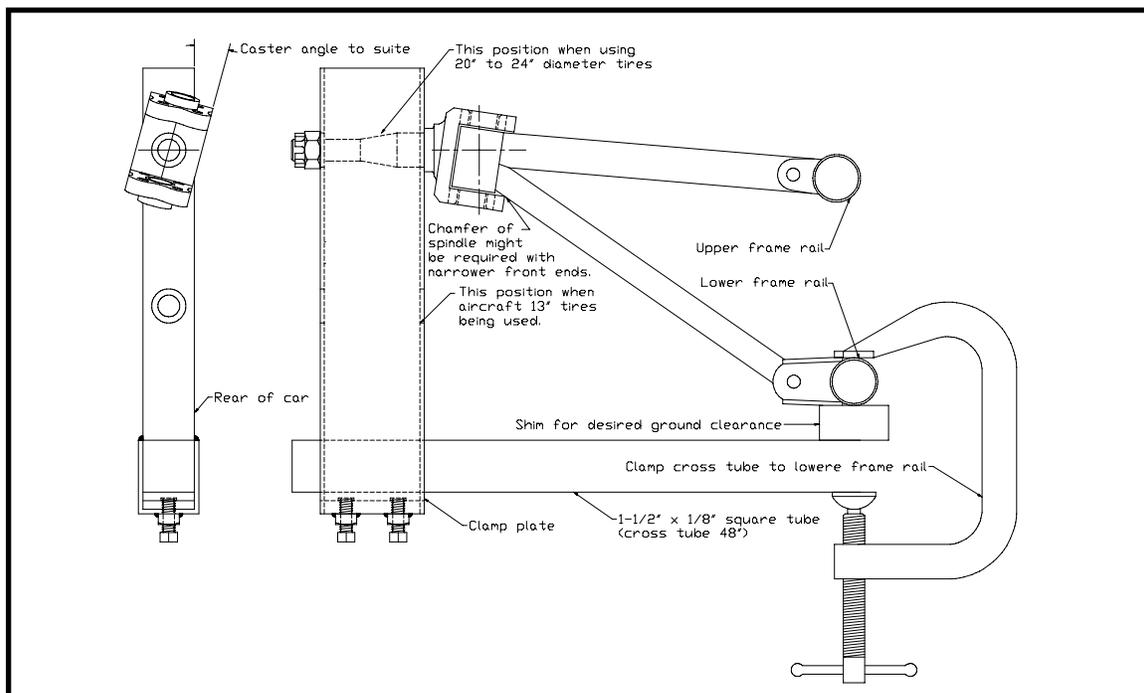
DRAG RACING A-ARM FRONT END KITS. DRAGSTER AND FUNNY CAR/ALTERED CHASSIS

## INSTALLATION OVERVIEW :

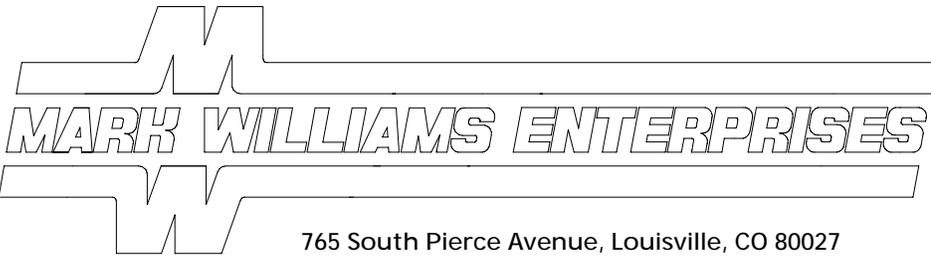
- 1) PLACE PROPER SHIM BETWEEN LOWER CHASSIS RAIL TO OBTAIN DESIRED GROUND CLEARANCE.
- 2) SET UPRIGHTS TO DESIRED TREAD WIDTH, MOUNT SPINDLE WITH KING PIN BOSSES INSTALLED INTO UPRIGHT AND SET DESIRED CASTER. (12 TO 15 DEGREES)
- 3) LOCATE BRACKETS WITH PROPER BUSHINGS ON CHASSIS.
- 4) FIT TUBES, STARTING WITH LOWER REAR TUBE, THEN LOWER FRONT TUBE AND THEN UPPER TUBE. (MAKE SURE KING PIN BOSS IS ROTATED SO SET SCREW IS ACCESSIBLE)
- 5) AFTER ALL TUBING IS FIT, TACK WELD IN SEVERAL PLACES.
- 6) REMOVE SPINDLE AND KING PIN BEFORE FINISH WELDING.
- 7) KING PIN BOSS MAY NEED TO BE REAMED AFTER FINISH WELD.

## MAINTENANCE REQUIREMENTS :

PERIODIC CHECK OF TORQUE ON BOLTS, CHECK FOR BENDING OR CRACKS IN A-ARMS.



# INSTALLATION - SERVICE INSTRUCTIONS



SERVICE BULLETIN

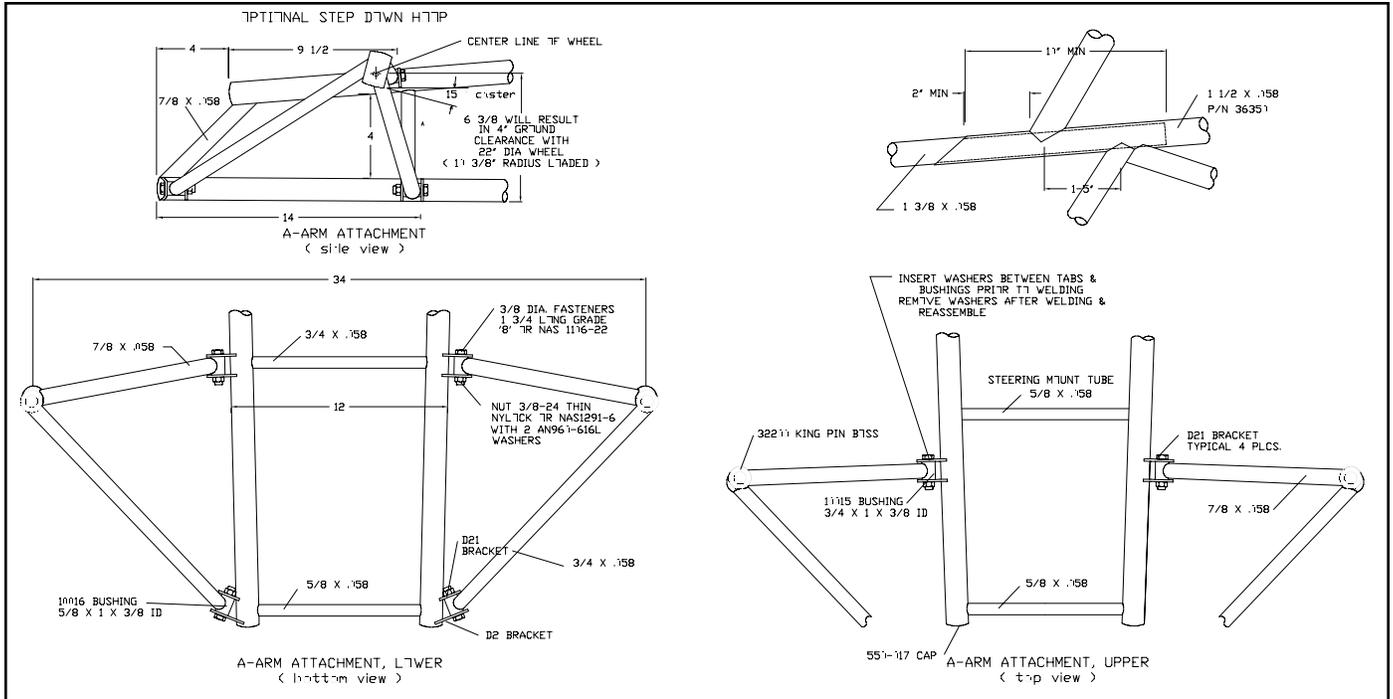
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APRIL 5

## DRAGSTER FRONT END KIT



## FUNNY CAR/ALTERED A-ARM KIT

