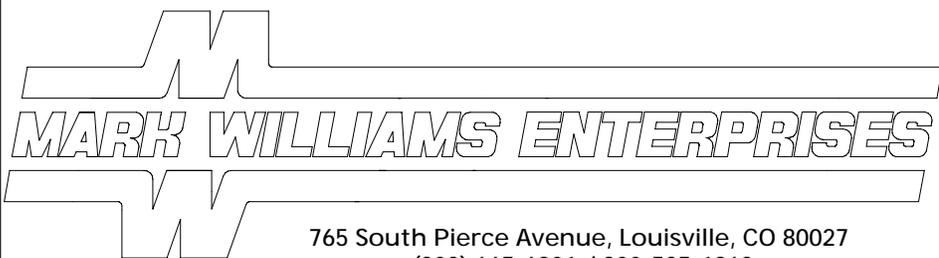


# INSTALLATION - SERVICE INSTRUCTIONS



SERVICE BULLETIN

NO. 0030 PAGE 1 OF 1

MODULAR 4-LINK HOUSING

765 South Pierce Avenue, Louisville, CO 80027  
(303) 665-6901 / 800-525-1963

APRIL 19, 1994

## PART NUMBERS :

96000

## DESCRIPTION :

STANDARD 30-7/8" HOUSING WIDTH (OTHER WIDTHS AVAILABLE), 4-LINK BRACKETS 20" CENTER TO CENTER. MODULAR ALUMINUM 4-LINK REAR, HOUSING END BELLS SYMMETRICAL PATTERN (LAMB STANDARD) OTHER WIDTHS AVAILABLE AT EXTRA COST.

## PARTS INCLUDED :

1-ALUMINUM MODULAR CENTER SECTION, 2-END BELLS, 2-END BELL O-RINGS, 4-FOUR LINK BRACKETS, 1-CROSS BAR WITH 4-BOLTS AND WASHERS, 2-CROSS BAR STUDS WITH NUTS AND WASHERS, 16-END BELL STUDS WITH WASHERS AND 12 POINT NUTS, 10-THIRDMEMBER ATTACHMENT STUDS WITH NUTS AND WASHERS, 1- GASKET, 1-HOUSING VENT, 1-ALUMINUM FILLER CAP WITH O-RING, 1-PUMP COVER WITH O-RING, 4-MOUNTING SCREWS AND 2 WISHBONE MOUNT PLUGS.

## PRIMARY APPLICATION :

DRAG RACING.

## INSTALLATION OVERVIEW :

- 1) WHEN ASSEMBLING MODULAR HOUSING, FOUR LINK BRACKETS AND END BELLS BE SURE ALL MOUNTING SURFACES ARE SMOOTH (FREE OF NICKS). IF PAINTING HOUSING, ALL MOUNTING SURFACES AND STUDS MUST BE KEPT FREE OF PAINT.
- 2) BE SURE END BELL O-RINGS (2-045) ARE SEATED AND LUBED LIGHTLY.
- 3) THIRDMEMBER GASKET MUST BE .030 THICK.

## TORQUE SPECS :

3/8"-24 THIRDMEMBER ATTACHMENT STUD NUTS	30-35 FT. LBS.
3/8"-24 CALIPER MOUNTING STUD NUTS	30-35 FT. LBS.
1/2"-20 END BELL STUD NUTS	70-75 FT. LBS.
5/8"-18 CROSS BAR BOLTS	60-65 FT. LBS.

## MAINTENANCE REQUIREMENTS :

PERIODIC INSPECTION OF TORQUE ON END BELL NUTS. MODULAR HOUSING REQUIRES FOUR (4) QUARTS OF GEAR LUBE. MW RECOMMENDS TORCO 85-140 GEAR LUBE. IF REMOVING ANY OF THE STUDS, HEAT AROUND STUD AREA TO SOFTEN LOCTITE® BUILDUP.

