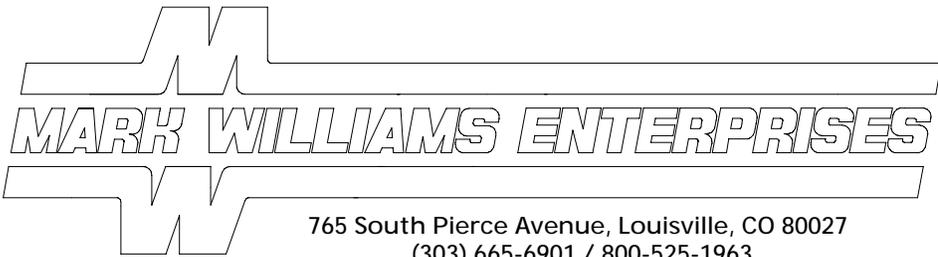


# INSTALLATION - SERVICE INSTRUCTIONS



765 South Pierce Avenue, Louisville, CO 80027  
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SERVICE BULLETIN

NO. 00057 PAGE 1 OF 1

12 BOLT CHEVROLET  
MODULAR HOUSING  
BILLET ALUMINUM 4-LINK  
AUGUST 11, 1997

**PART NUMBERS :**

**DESCRIPTIONS :**

96012

MODULAR HOUSING WITH ALUMINUM END BELLS AND BILLET ALUMINUM 4 LINK BRACKETS

97012

COMPLETE MODULAR HOUSING WITH ALUMINUM END BELLS AND BILLET ALUMINUM 4 LINK BRACKETS

**PARTS INCLUDED :**

1-12 BOLT CHEVROLET ALUMINUM MODULAR CENTER SECTION, 2-END BELLS, 2-END BELL O-RINGS, 4-FOUR LINK BRACKETS, 1-CROSS BAR WITH 4-BOLTS AND WASHERS, 2-CROSS BAR STUDS WITH NUTS AND WASHERS, 16-END BELL STUDS WITH WASHERS AND 12 POINT NUTS, 8-COVER ATTACHMENT STUDS WITH NUTS AND WASHERS, 1- COVER O-RING, 1-HOUSING VENT, 1-ALUMINUM FILLER CAP WITH O-RING, 2 WISHBONE MOUNT PLUGS AND 1-COVER.

**PRIMARY APPLICATION :**

DRAG RACING

**INSTALLATION OVERVIEW :**

- 1) WHEN ASSEMBLING MODULAR HOUSING AND TUBES WITH END BELLS BE SURE ALL MOUNTING SURFACES ARE SMOOTH (FREE OF NICKS). IF PAINTING HOUSING ALL MOUNTING SURFACES AND STUDS MUST BE KEPT FREE OF PAINT.
- 2) BE SURE END BELL O-RINGS (2-045) ARE SEATED AND LUBED LIGHTLY.

**TORQUE SPECS :**

5/16" - 24 COVER ATTACHMENT STUD NUTS	15-20 FT. LBS.
3/8" - 24 TUBE RETAINER STUD NUTS (ALUMINUM END BELLS ONLY)	30-35 FT. LBS.
1/2" - 20 END BELL/MAIN CAP STUD NUTS	70-75 FT. LBS.
5/8" -18 CROSSBAR BOLTS	70-75 FT. LBS.

**MAINTENANCE REQUIREMENTS :**

PERIODIC INSPECTION OF TORQUE ON END BELL NUTS. MODULAR HOUSING REQUIRES FOUR (4) QUARTS OF GEAR LUBE. M-W RECOMMENDS TORCO SAE 85-140 GEAR OIL. IF REMOVING ANY OF THE STUDS, HEAT AROUND STUD AREA TO SOFTEN LOCTITE® BUILDUP.Z

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