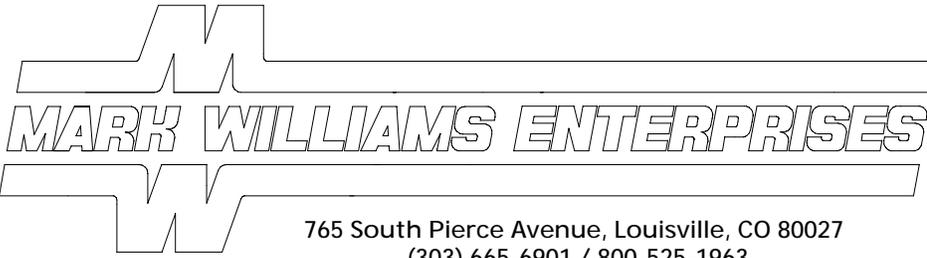


INSTALLATION - SERVICE INSTRUCTIONS



765 South Pierce Avenue, Louisville, CO 80027
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SERVICE BULLETIN

NO. 0058 PAGE 1 OF 1

12 BOLT CHEVROLET BASIC
MODULAR AXLE HOUSING

AUGUST 18, 1997

PART NUMBERS :

92012

DESCRIPTIONS :

STANDARD 24" 12 BOLT MODULAR ALUMINUM ECONO/COMP HOUSING. (DRAGSTER/ALTERED)
ALSO AVAILABLE IN -22", -23", -26" AND -28", ADD - AND WIDTH TO 92000 PART NUMBER.

PARTS INCLUDED :

1-12 BOLT CHEVROLET ALUMINUM MODULAR CENTER SECTION, 2-END BELL O-RINGS, 2-MOUNTING BRACKETS, 2-END BELLS, 2-ANTI ROTATION STUDS, 16-END BELL STUDS WITH WASHERS AND 12 POINT NUTS, 1-COVER, 8-COVER ATTACHMENT STUDS WITH WASHERS AND NUTS, 1-COVER O-RING, 1-ALUMINUM FILLER CAP WITH O-RING, 1-HOUSING VENT PLUG, AND 8-BRAKE MOUNTING STUDS WITH NUTS AND WASHERS.

PRIMARY APPLICATION :

DRAG RACING, SOLID MOUNT DRAGSTERS, FUNNY CARS AND ALTEREDS.

INSTALLATION OVERVIEW :

- 1) WHEN ASSEMBLING MODULAR HOUSING, MOUNTING BRACKETS AND END BELLS BE SURE THAT ALL MOUNTING SURFACES ARE SMOOTH (FREE OF NICKS). IF PAINTING HOUSING ALL MOUNTING SURFACES AND STUDS MUST BE KEPT FREE OF PAINT.
- 2) BE SURE END BELL O-RINGS (2-045) ARE SEATED AND LUBED LIGHTLY.
- 3) BE SURE COVER O-RING IS LUBED AND SEATED PROPERLY

TORQUE SPECS :

5/16" - 24 COVER ATTACHMENT STUD NUTS	15 - 20 FT. LBS.
3/8" - 24 CALIPER MOUNTING STUD NUTS	30 - 35 FT. LBS.
1/2" - 20 END BELL STUD NUTS	70 - 75 FT. LBS.

MAINTENANCE REQUIREMENTS :

PERIODIC INSPECTION OF TORQUE ON END BELL NUTS. MODULAR HOUSING REQUIRES FOUR (4) QUARTS OF GEAR LUBE. M-W RECOMMENDS TORCO SAE 85-140 GEAR OIL. IF REMOVING ANY OF THE STUDS, HEAT AROUND STUD AREA TO SOFTEN LOCTITE BUILD-UP.

